## Modeling of Two-Phase Flow for Estimation and Control of Drilling Operations

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# ONTNU

<span id="page-1-0"></span>







[Automatic controller design](#page-53-0)



## <span id="page-2-0"></span><sup>1</sup> [Introduction](#page-1-0)

[Characterize operating conditions](#page-16-0)

[Two-phase dynamics and timescales](#page-32-0)

[Automatic controller design](#page-53-0)



#### <span id="page-3-0"></span>Pressure control in drilling

Pressure is controlled from the top.

Open-hole pressure must be kept within constraints.



#### <span id="page-4-0"></span>Topside schematic



- $\triangleright$  Backpressure (WHP)
- $\blacktriangleright$  Hydrostatic Pressure
- $\blacktriangleright$  Frictional pressure

Bottomhole pressure

 $BHCP = WHP + G + F$ 

#### <span id="page-5-0"></span>Topside schematic



#### <span id="page-6-0"></span>Topside schematic



#### <span id="page-7-0"></span>Pressure control in MPD

True vertical depth



Pressure

5/50

#### <span id="page-8-0"></span>Pressure control in MPD



5/50

#### <span id="page-9-0"></span>Pressure control in UBD

Pressure



 $\epsilon$ 

#### <span id="page-10-0"></span>Pressure control in UBD

Pressure



6/50

#### <span id="page-11-0"></span>Pressure control in UBD

Pressure



6/50

#### <span id="page-12-0"></span>Research objective

#### Simple mathematical models

- $\triangleright$  Allows the use of more advanced mathematical tools
- $\triangleright$  Eases implementation and application of results
- $\triangleright$  Understandable behavior  $\rightarrow$  robust algorithms

Two-phase flow modeling for Estimation and Control

- $\triangleright$  Find the right compromise between model complexity and model
- $\triangleright$  Develop fit-for-purpose models.

Analyze system behavior to find the dominating dynamics to be represented for a given application and timescale.

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#### Two-phase flow modeling for Estimation and Control

- $\triangleright$  Find the right compromise between model complexity and model fidelity.
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#### Approach

Analyze system behavior to find the dominating dynamics to be represented for a given application and timescale.

#### <span id="page-15-0"></span>Control and Estimation challenges

#### From practical need to control problem

- **Characterize operating conditions**  $\rightarrow$  **Linear stability analysis**
- **EXECTE:** Respect pressure constraints  $\rightarrow$  Disturbance rejection and tracking
- $\triangleright$  Monitor gas quantity in the pipe  $\rightarrow$  State estimation
- Estimation of reservoir characteristics  $\rightarrow$  Parameter identification

Many important challenges that can be addressed by modern control techniques.

<span id="page-16-0"></span>



## 2 [Characterize operating conditions](#page-16-0)

[Two-phase dynamics and timescales](#page-32-0)

[Automatic controller design](#page-53-0)



#### <span id="page-17-0"></span>System under consideration



 $\triangleright$  Downhole pressure function of gas amount and flow:

 $B HCP = WHP + G + F$ 

 $\triangleright$  Gas influx function of downhole pressure

 $W_{G,res} = IPR(P_{res} - BHCP)$ 

 $\blacktriangleright$  Feedback loop.

#### <span id="page-18-0"></span>System under consideration



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#### <span id="page-20-0"></span>Steady State solutions

Drift Flux Model (Lage et al., 2000)

$$
\text{WHP} = \text{BHCP} + \int_0^L -\underbrace{\frac{\partial m v_L^2 + n v_G^2}{\partial s}}_{\text{Acceleration}} - \underbrace{(m + n)g \sin \phi(s)}_{\text{Gravity}} -\underbrace{\frac{2f(m + n) v_m |v_m|}{D}}_{\text{Friction}} ds,
$$
\n
$$
Amv_L = k_L \max(P_{res} - \text{BHCP}, 0) + W_{L, inj}(t),
$$
\n
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$$
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$$
\left.\begin{matrix}\n\end{matrix}\right) = \text{Boundary conditions}
$$

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#### <span id="page-22-0"></span>Steady State solutions

Drift Flux Model (Lage et al., 2000)





#### <span id="page-23-0"></span>Transient simulation



- Red line above blue: move right.
- $\triangleright$  Red line below blue: move left.

<span id="page-24-0"></span>

#### Classification of operating regimes

 $\blacktriangleright$  Intuitive

BHCP changes in same direction as WHP.

 $\blacktriangleright$  Non-Intuitive

Inverse response and rapidly changing dynamics.

 $\blacktriangleright$  Unstable

The well is open-loop unstable.

<span id="page-25-0"></span>

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One-phase dynamics.

<span id="page-28-0"></span>

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#### <span id="page-29-0"></span>At balance/Low-Drawdown drilling

- $\triangleright$  Underbalanced drilling entails significant benefits.
- $\triangleright$  A major obstacle to UBD is limitations on allowable drawdown.
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## <span id="page-32-0"></span>**[Introduction](#page-1-0)**

[Characterize operating conditions](#page-16-0)

#### 3 [Two-phase dynamics and timescales](#page-32-0)

[Automatic controller design](#page-53-0)



- <span id="page-33-0"></span> $\triangleright$  The Drift Flux Model is the most used model for two-phase flow in drilling.
	- ▶ Drift Flux Model, however, not most general model.
- $\triangleright$  Most general one-dimensional two-phase formulation:
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#### <span id="page-35-0"></span>The Baer Nunziato Formulation (Baer and Nunziato, 1986)

#### For two phases: liquid  $\ell$  and gas g:

Volume advection:

$$
\frac{\partial \alpha_{\rm g}}{\partial t} + \nu_{\rm p} \frac{\partial \alpha_{\rm g}}{\partial x} = \mathcal{J}(P_{\rm g} - P_{\ell}),\tag{1}
$$

Mass conservation:

$$
\frac{\partial}{\partial t} \left( \rho_{g} \alpha_{g} \right) + \frac{\partial}{\partial x} \left( \rho_{g} \alpha_{g} v_{g} \right) = \mathcal{K} (\mu_{\ell} - \mu_{g}), \tag{2}
$$

$$
\frac{\partial}{\partial t} \left( \rho_{\ell} \alpha_{\ell} \right) + \frac{\partial}{\partial x} \left( \rho_{\ell} \alpha_{\ell} v_{\ell} \right) = \mathcal{K}(\mu_{\mathrm{g}} - \mu_{\ell}), \tag{3}
$$

Momentum balance:

$$
\frac{\partial}{\partial t}\left(\rho_g\alpha_g\nu_g\right)+\frac{\partial}{\partial x}\left(\rho_g\alpha_g\nu_g^2+\alpha_gP_g\right)-\rho_i\frac{\partial\alpha_g}{\partial x}=\nu_i\mathcal{K}(\mu_\ell-\mu_g)+\mathcal{M}(\nu_\ell-\nu_g),\hspace{0.5cm}(4)
$$

$$
\frac{\partial}{\partial t} \left( \rho_{\ell} \alpha_{\ell} v_{\ell} \right) + \frac{\partial}{\partial x} \left( \rho_{\ell} \alpha_{\ell} v_{\ell}^2 + \alpha_{\ell} P_{\ell} \right) + p_{i} \frac{\partial \alpha_{g}}{\partial x} = v_{i} \mathcal{K} (\mu_{g} - \mu_{\ell}) + \mathcal{M} (v_{g} - v_{\ell}), \tag{5}
$$

Energy balance:

$$
\frac{\partial E_{\rm g}}{\partial t} + \frac{\partial}{\partial x} \left( E_{\rm g} v_{\rm g} + \alpha_{\rm g} P_{\rm g} v_{\rm g} \right) - p_{\rm i} v_{\rm p} \frac{\partial \alpha_{\rm g}}{\partial x} = -p_{\rm i} \mathcal{J} (P_{\ell} - P_{\rm g}) \n+ \left( \mu_{\rm i} + \frac{1}{2} v_{\rm i}^2 \right) \mathcal{K} (\mu_{\ell} - \mu_{\rm g}) + v_{\rm p} \mathcal{M} (v_{\ell} - v_{\rm g}) + \mathcal{H} (T_{\ell} - T_{\rm g}), \n\frac{\partial E_{\ell}}{\partial t} + \frac{\partial}{\partial x} \left( E_{\ell} v_{\ell} + \alpha_{\ell} P_{\ell} v_{\ell} \right) + p_{\rm i} v_{\rm p} \frac{\partial \alpha_{\rm g}}{\partial x} = -p_{\rm i} \mathcal{J} (P_{\rm g} - P_{\ell}) \n+ \left( \mu_{\rm i} + \frac{1}{2} v_{\rm i}^2 \right) \mathcal{K} (\mu_{\rm g} - \mu_{\ell}) + v_{\rm p} \mathcal{M} (v_{\rm g} - v_{\ell}) + \mathcal{H} (T_{\rm g} - T_{\ell}).
$$
\n(7)

17
# <span id="page-36-0"></span>Hierarchy of relaxation models (Linga, 2016)



Figure: Hypercube representing hierarchy of 2-phase relaxation models. Edges are relaxation process' removing an equation. The set of the

## <span id="page-37-0"></span>Hierarchy of relaxation models (Linga, 2016)



Figure: Hypercube representing hierarchy of 2-phase relaxation models. Edges are relaxation process' removing an equation. The state of the <span id="page-38-0"></span>Dynamic Drift-Flux Model (DFM) (Zuber and Findlay, 1965; Evje and Wen, 2015)

Mass & momentum conservation laws

Mass of gas:  $\overline{\partial t}$  $\partial \alpha_{\ell} \rho_{\ell}$  $\frac{\partial \alpha_\ell \rho_\ell v_\ell}{\partial} = 0$ ∂x Mass of Liquid:  $\frac{\partial \alpha_{\rm g} \rho_{\rm g}}{\partial t} + \frac{\partial \alpha_{\rm g} \rho_{\rm g} \mathsf{v}_{\rm g}}{\partial \mathsf{x}}$  $rac{g_{\text{Pg}}g_{\text{S}}}{\partial x} = 0$ 

# Combined Momentum Equation:

$$
\frac{\partial \alpha_{\ell} \rho_{\ell} v_{\ell} + \alpha_{\mathrm{g}} \rho_{\mathrm{g}} v_{\mathrm{g}}}{\partial t} + \frac{\partial P + \alpha_{\ell} \rho_{\ell} v_{\ell}^2 + \alpha_{\mathrm{g}} \rho_{\mathrm{g}} v_{\mathrm{g}}^2}{\partial x} = S,
$$

$$
v_{\rm g}=C_0v_M+v_{\infty},\quad P=c_{\rm g}^2\rho_{\rm g}
$$

<span id="page-39-0"></span>Dynamic Drift-Flux Model (DFM) (Zuber and Findlay, 1965; Evje and Wen, 2015)

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Closure relation

$$
v_{\rm g}=C_0v_M+v_\infty,\quad P=c_{\rm g}^2\rho_{\rm g}
$$

# <span id="page-40-0"></span>Characteristics of Hyperbolic systems

In quasilinear form:

$$
\frac{\partial q}{\partial t} + A(q)\frac{\partial q}{\partial x} = G(q)
$$

- $\blacktriangleright$  A(q): 3 × 3 matrix with eigenvectors  $\lambda_1, \lambda_2, \lambda_3$
- $\blacktriangleright$   $\lambda_1 = \mathsf{v}_{\mathsf{G}} \approx 1-10$  m.s $^{-1}$ : liquid & gas (void wave) transport
- $\blacktriangleright \; \lambda_2 \approx -\lambda_3 \approx \epsilon_\mathsf{M} \approx 100 1000 \; \mathsf{m}.\mathsf{s}^{-1}$ : pressure waves

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Possible to decompose system into fast and slow dynamics.

<span id="page-43-0"></span>Transformation due to Gavrilyuk and Fabre (1996)

$$
\mathbf{u} = (\chi_{\ell}, \rho, v_{g}) = \left(\frac{(\alpha_{\ell} - \alpha_{\ell}^{*})\rho_{\ell}}{\rho_{M} - \alpha_{\ell}^{*}\rho_{\ell}}, \rho_{M} - \alpha_{\ell}^{*}\rho_{\ell}, v_{g}\right),
$$

to obtain equivalent system (approximation):

$$
\frac{\partial}{\partial t}\begin{bmatrix} \chi_\ell \\ \rho \\ v_\mathrm{g} \end{bmatrix} + \begin{bmatrix} v_\mathrm{g} & 0 & 0 \\ 0 & v_\mathrm{g} & \rho \\ \frac{\bar{\alpha}_0(\mathsf{u})c_M^2(\mathsf{u})}{\rho} & \frac{c_M^2(\mathsf{u})}{\rho} & v_\mathrm{g} \end{bmatrix} \frac{\partial}{\partial x} \begin{bmatrix} \chi_\ell \\ \rho \\ v_\mathrm{g} \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \tilde{S} \end{bmatrix},
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- $\blacktriangleright$  For constants mass rates  $W_{\text{g}}, W_{\ell}$ , the psuedo hold-up is  $\chi_{\ell} = \text{const.}$
- Relatively weak coupling to velocity and density dynamics  $v_g$ ,  $\rho$ .
- $\triangleright$  Tempting to "diagonalize" the system.

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$$

to obtain equivalent system (approximation):

$$
\frac{\partial}{\partial t}\begin{bmatrix} \frac{\overline{x}_{\ell}}{\rho} \\ \frac{\overline{y}_{\ell}}{\rho} \end{bmatrix} + \begin{bmatrix} \frac{\overline{x}_{\ell}}{\rho} & 0 & 0 \\ \frac{\overline{x}_{0}(u) c_{M}^{2}(u)}{\rho} & \frac{\overline{x}_{0}(u)}{\rho} \\ \frac{\overline{z}_{0}(u) c_{M}^{2}(u)}{\rho} & \frac{\overline{x}_{0}(u)}{\rho} \end{bmatrix} \frac{\partial}{\partial x} \begin{bmatrix} \chi_{\ell} \\ \rho \\ \chi_{g} \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \tilde{S} \end{bmatrix},
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- <span id="page-47-0"></span>**IGUTHE** The transformed mass variable  $\chi_{\ell}$  dynamics independent w.r.t. rest of system.
- $\triangleright$  For constant mass-rates at the left boundary,  $\chi_{\ell} = const.$
- $\blacktriangleright$  Then the distributed pressure dynamics become:

$$
\frac{\partial}{\partial t}\begin{bmatrix} \rho \\ v_g \end{bmatrix} + \begin{bmatrix} v_g & \rho \\ \frac{c_M^2(u)}{\rho} & v_g \end{bmatrix} \frac{\partial}{\partial x} \begin{bmatrix} \rho \\ v_g \end{bmatrix} = \begin{bmatrix} 0 \\ \tilde{S} \end{bmatrix}, \begin{bmatrix} \lambda_{s1} \\ \lambda_{s2} \end{bmatrix} = \begin{bmatrix} v_g + c_M(u) \\ v_g - c_M(u) \end{bmatrix}
$$

**Equivalent to well known wave equation for**  $c_M(u) \gg v_{\varphi}$ **.** 

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**Equivalent to well known wave equation for**  $c_M(u) \gg v_g$ **.** 

- <span id="page-51-0"></span> $\triangleright$  A topside choke equation introduces an additional slow compressional pressure mode.
- $\triangleright$  Choke pressure can be derived from consideration on flow in and out and expansion of gas in the well.



Figure: Pressure response due to change in choke opening.

#### <span id="page-52-0"></span>Time-scale heuristic summary

10 minutes to hours: Void wave advection (movement of mass)

$$
\frac{\partial \chi_{\ell}}{\partial t} + v_{\rm g} \frac{\partial \chi_{\ell}}{\partial x} = 0
$$

1-10 minutes: Compressional pressure mode

$$
\frac{\partial P(x=L)}{\partial t}=\frac{\beta}{V}(q(x=0)-q(x=L)+T_{E_G}),
$$

 $\sim$ 10 seconds: Distributed pressure dynamics:

$$
\frac{\partial P}{\partial t} + \bar{\beta} \frac{\partial v}{\partial x} = 0
$$

$$
\rho \frac{\partial v}{\partial t} + \frac{\partial P}{\partial x} = F(v) + G
$$

25

# <span id="page-53-0"></span>**[Introduction](#page-1-0)**

- [Characterize operating conditions](#page-16-0)
- [Two-phase dynamics and timescales](#page-32-0)
- 4 [Automatic controller design](#page-53-0)



## <span id="page-54-0"></span>Bode Diagram

- $\triangleright$  A typical open loop bode diagram is shown below.
- $\triangleright$  We note that we can accept high uncertainties at very low and very high frequencies. But, we want low uncertainty at crossover.



<span id="page-55-0"></span>

- $\triangleright$  We can accept uncertainties at very low and very high frequencies.
- $\triangleright$  We just need to minimize the uncertainty around the open loop crossover frequency around  $\sim$  1  $-$  2 minutes.
- $\blacktriangleright$  I.e. discard gas dynamics and fast pressure modes.
- $\triangleright$  Only keep: slow pressure mode.

<span id="page-56-0"></span>

- $\triangleright$  We can accept uncertainties at very low and very high frequencies.
- $\triangleright$  We just need to minimize the uncertainty around the open loop crossover frequency around  $\sim$  1  $-$  2 minutes.
- $\blacktriangleright$  I.e. discard gas dynamics and fast pressure modes.
- $\triangleright$  Only keep: slow pressure mode.

<span id="page-57-0"></span>

- $\triangleright$  We can accept uncertainties at very low and very high frequencies.
- $\triangleright$  We just need to minimize the uncertainty around the open loop crossover frequency around  $\sim$  1 − 2 minutes.
- $\blacktriangleright$  I.e. discard gas dynamics and fast pressure modes.
- Only keep: slow pressure mode.

<span id="page-58-0"></span>

- $\triangleright$  We can accept uncertainties at very low and very high frequencies.
- $\triangleright$  We just need to minimize the uncertainty around the open loop crossover frequency around  $\sim$  1 − 2 minutes.
- $\blacktriangleright$  I.e. discard gas dynamics and fast pressure modes.
- Only keep: slow pressure mode.

<span id="page-59-0"></span>

- $\triangleright$  We can accept uncertainties at very low and very high frequencies.
- $\triangleright$  We just need to minimize the uncertainty around the open loop crossover frequency around  $\sim$  1 − 2 minutes.
- $\blacktriangleright$  I.e. discard gas dynamics and fast pressure modes.
- Only keep: slow pressure mode.

# <span id="page-60-0"></span>Approximated Pressure Dynamics - one phase

Full infinite dimensional description:



29

### <span id="page-61-0"></span>Approximated Pressure Dynamics - one phase



Lumped approximation

*qc*

*z*

# <span id="page-62-0"></span>Approximated Pressure Dynamics - two phase

*qbit*

 $p_c$ 

*pbh*

*qres*

First order lumped approximation  $\overline{B}(t)$ 

$$
\dot{p}_{bh} \approx \frac{\rho(t)}{V} (q_{bit} - q_c + w(t))
$$

$$
\bar{\beta}(t) = \frac{L}{\int_0^L \left[ \frac{\alpha_{\rm g}(x,t)}{\rho(x,t)} + \frac{1 - \alpha_{\rm g}(x,t)}{\beta_L} \right] dx}.
$$

with *slow* changes in hydrostatic pressure  $w(t)$  and bulk modulus  $\overline{\beta}(t)$ .

- Incertain gas profile  $\alpha_{\alpha}(x,t)$
- $\blacktriangleright$  High frequency uncertainty due to model reduction

# <span id="page-63-0"></span>Approximated Pressure Dynamics - two phase

 $p_c$ *pbh qc qres qbit z*

First order lumped approximation

$$
\dot{p}_{bh} \approx \frac{\bar{\beta}(t)}{V} (q_{bit} - q_c + w(t))
$$

$$
\bar{\beta}(t) = \frac{L}{\int_0^L \left[ \frac{\alpha_{\rm g}(x,t)}{p(x,t)} + \frac{1 - \alpha_{\rm g}(x,t)}{\beta_L} \right] dx}.
$$

with *slow* changes in hydrostatic pressure  $w(t)$  and bulk modulus  $\bar{\beta}(t)$ .

# Key uncertainties:

- Incertain gas profile  $\alpha_{g}(x,t)$
- $\blacktriangleright$  High frequency uncertainty due to model reduction

<span id="page-64-0"></span>Flow out given as 
$$
q_c = \frac{C_v(z)}{\sqrt{\rho_\ell}} \sqrt{\rho_c - \rho_{c0}}
$$
.

 $\blacktriangleright$  define static actuation mapping  $z(u) = C_\mathcal{V}^{-1}\Big( q_\mathit{bit}$  $\frac{\sqrt{\rho_{\ell}}}{\sqrt{n}}$  $\setminus$ 

$$
q_c = \frac{C_v(z)}{\sqrt{\rho_{\ell}}} \sqrt{\rho_c - \rho_{c0}} = q_{bit} \frac{\sqrt{\rho_c - \rho_{c0}}}{\sqrt{u}}
$$

 $\blacktriangleright$  Linearize choke equation (around operating point)

$$
\tilde{q}_c \approx K_p \tilde{p}_c - K_p \tilde{u}
$$

With  $K_p$  known and dependent on  $\bar{p}_c$  and  $\bar{u}$ .

$$
\dot{\tilde{p}}_{bh}(t) \approx \frac{1}{\tau(t)} \left( -\tilde{p}_{bh} + \tilde{u} + w \right)
$$

$$
\tau(t) = \frac{V}{K_p(t)\bar{\beta}(\alpha_g(t))}, \quad K_p(t) = \frac{\bar{q}_{bh}}{2C_K(t)} \frac{1}{\bar{u}(t)}
$$

<span id="page-65-0"></span>Flow out given as  $q_c = \frac{C_v(z)}{\sqrt{\rho_\ell}}$  $\sqrt{p_c - p_{c0}}$ .

► define static actuation mapping  $z(u) = C_\nu^{-1} \Big( q_{bit} \Big)$ √  $\frac{\sqrt{\rho_{\ell}}}{\sqrt{n}}$ u  $\setminus$ 

$$
q_c = \frac{C_v(z)}{\sqrt{\rho_\ell}}\sqrt{\rho_c - \rho_{c0}} = q_{bit} \frac{\sqrt{\rho_c - \rho_{c0}}}{\sqrt{u}}
$$

 $\triangleright$  Linearize choke equation (around operating point)

 $\tilde{q}_c \approx K_p \tilde{p}_c - K_p \tilde{u}$ 

With  $K_p$  known and dependent on  $\bar{p}_c$  and  $\bar{u}$ .

$$
\dot{\tilde{p}}_{bh}(t) \approx \frac{1}{\tau(t)} \left( -\tilde{p}_{bh} + \tilde{u} + w \right)
$$

$$
\tau(t) = \frac{V}{K_p(t)\bar{\beta}(\alpha_g(t))}, \quad K_p(t) = \frac{\bar{q}_{bh}}{2C_K(t)} \frac{1}{\bar{u}(t)}
$$

<span id="page-66-0"></span>Flow out given as  $q_c = \frac{C_v(z)}{\sqrt{\rho_\ell}}$  $\sqrt{p_c - p_{c0}}$ .

► define static actuation mapping  $z(u) = C_\nu^{-1} \Big( q_{bit} \Big)$ √  $\frac{\sqrt{\rho_{\ell}}}{\sqrt{n}}$ u  $\setminus$ 

$$
q_c = \frac{C_v(z)}{\sqrt{\rho_{\ell}}} \sqrt{\rho_c - \rho_{c0}} = q_{bit} \frac{\sqrt{\rho_c - \rho_{c0}}}{\sqrt{u}}
$$

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$$
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$$

$$
\tau(t) = \frac{V}{K_p(t)\bar{\beta}(\alpha_g(t))}, \quad K_p(t) = \frac{\bar{q}_{bh}}{2C_K(t)} \frac{1}{\bar{u}(t)}
$$

<span id="page-67-0"></span>Flow out given as  $q_c = \frac{C_v(z)}{\sqrt{\rho_\ell}}$  $\sqrt{p_c - p_{c0}}$ .

► define static actuation mapping  $z(u) = C_\nu^{-1} \Big( q_{bit} \Big)$ √  $\frac{\sqrt{\rho_{\ell}}}{\sqrt{n}}$ u  $\setminus$ 

$$
q_c = \frac{C_v(z)}{\sqrt{\rho_{\ell}}} \sqrt{\rho_c - \rho_{c0}} = q_{bit} \frac{\sqrt{\rho_c - \rho_{c0}}}{\sqrt{u}}
$$

 $\blacktriangleright$  Linearize choke equation (around operating point)

$$
\tilde{q}_c \approx K_p \tilde{p}_c - K_p \tilde{u}
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With  $K_p$  known and dependent on  $\bar{p}_c$  and  $\bar{u}$ .

$$
\dot{\tilde{p}}_{bh}(t) \approx \frac{1}{\tau(t)} \left( -\tilde{p}_{bh} + \tilde{u} + w \right)
$$

$$
\tau(t) = \frac{V}{K_p(t)\overline{\beta}(\alpha_g(t))}, \quad K_p(t) = \frac{\overline{q}_{bh}}{2C_K(t)} \frac{1}{\overline{u}(t)}.
$$

<span id="page-68-0"></span>Slow mode time constant product of two parts

$$
\dot{\tilde{p}}_{bh}(t) \approx \frac{1}{\tau(t)} \left( -\tilde{p}_{bh} + \tilde{u} + w \right) \n\tau(t) = \frac{V}{K_p(t)\overline{\beta}(t)}, \quad K_p(t) = \frac{\overline{q}_{bh}}{2C_K(t)} \frac{1}{u(t)}.
$$

with time-varying  $K_p(t)$  known and  $\bar{\beta}(t)$  uncertain.

$$
\tau(t)\in[r\hat{\tau}(t),\frac{1}{r}\hat{\tau}(t)]
$$

<span id="page-69-0"></span>Slow mode time constant product of two parts

$$
\dot{\tilde{p}}_{bh}(t) \approx \frac{1}{\tau(t)} \left( -\tilde{p}_{bh} + \tilde{u} + w \right)
$$

$$
\tau(t) = \frac{V}{K_p(t)\overline{\beta}(t)}, \quad K_p(t) = \frac{\overline{q}_{bh}}{2C_K(t)} \frac{1}{u(t)}.
$$

with time-varying  $K_p(t)$  known and  $\bar{\beta}(t)$  uncertain.



# **Figure Given estimate**  $\hat{\tau}(t)$

 $\triangleright$  Define a robustness coefficient r giving relative uncertainty in

$$
\tau(t)\in[r\hat{\tau}(t),\frac{1}{r}\hat{\tau}(t)]
$$

<span id="page-70-0"></span>Slow mode time constant product of two parts

$$
\dot{\tilde{p}}_{bh}(t) \approx \frac{1}{\tau(t)} \left( -\tilde{p}_{bh} + \tilde{u} + w \right)
$$

$$
\tau(t) = \frac{V}{K_p(t)\overline{\beta}(t)}, \quad K_p(t) = \frac{\overline{q}_{bh}}{2C_K(t)} \frac{1}{u(t)}.
$$

with time-varying  $K_p(t)$  known and  $\bar{\beta}(t)$  uncertain.



- **Figure Given estimate**  $\hat{\tau}(t)$
- Define a robustness coefficient  $r$ giving relative uncertainty in  $\tau(t)$  :

$$
\tau(t) \in [r\hat{\tau}(t), \frac{1}{r}\hat{\tau}(t)]
$$

# <span id="page-71-0"></span>Minimize control error subject to robustness to uncertainties:

- $\blacktriangleright$  Time constant  $\tau(t)$  with coefficient r
- **► High frequency dynamics p with coefficient**  $\Delta \tau$

Find a controller mapping from  $\tilde{p}_{bh}$  to  $\tilde{u}$  that robustly minimizes the  $L_2$ 

$$
\sup_{\|w\|_2\neq 0}\frac{\|I_e\|_2}{\|w\|_2},
$$

subject to

$$
\dot{\tilde{p}}_{bh} = \frac{1}{\tau(t)} \left( -\tilde{p}_{bh} + \tilde{u} + w + \tau_{\Delta} p \right),
$$
\n
$$
\dot{l}_e = \tilde{p}_{bh},
$$
\n
$$
\rho = \Delta(t)\dot{\tilde{u}}, \quad \|\Delta(t)\| \le 1, \quad \tau(t) \in [r\hat{\tau}(t), \frac{1}{r}\hat{\tau}(t)].
$$
## <span id="page-72-0"></span>Minimize control error subject to robustness to uncertainties:

- **F** Time constant  $\tau(t)$  with coefficient r
- **► High frequency dynamics p with coefficient**  $\Delta \tau$

# Control problem formulation

Find a controller mapping from  $\tilde{p}_{bh}$  to  $\tilde{u}$  that robustly minimizes the L<sub>2</sub> gain

$$
\sup_{\|w\|_2\neq 0}\frac{\|I_e\|_2}{\|w\|_2},
$$

subject to

$$
\dot{\tilde{p}}_{bh} = \frac{1}{\tau(t)} \left( -\tilde{p}_{bh} + \tilde{u} + w + \tau_{\Delta} p \right),
$$
\n
$$
\dot{l}_e = \tilde{p}_{bh},
$$
\n
$$
\rho = \Delta(t)\dot{\tilde{u}}, \quad \|\Delta(t)\| \le 1, \quad \tau(t) \in [r\hat{\tau}(t), \frac{1}{r}\hat{\tau}(t)].
$$

# <span id="page-73-0"></span>Performance / robustness trade-off



# <span id="page-74-0"></span>**[Introduction](#page-1-0)**

- [Characterize operating conditions](#page-16-0)
- [Two-phase dynamics and timescales](#page-32-0)
- [Automatic controller design](#page-53-0)



 $\blacksquare$ 

<span id="page-75-0"></span> $\triangleright$  Classification of UBD operating regimes



- <span id="page-76-0"></span> $\triangleright$  Classification of UBD operating regimes
- $\triangleright$  Strong case for automatic control



- <span id="page-77-0"></span> $\triangleright$  Models for control and estimation should have the right trade-off between complexity and fidelity.
- $\triangleright$  Capture the dominating dynamics for the given application.



- <span id="page-78-0"></span> $\triangleright$  Models for control and estimation should have the right trade-off between complexity and fidelity.
- $\triangleright$  Capture the dominating dynamics for the given application.





- <span id="page-79-0"></span> $\triangleright$  Models for control and estimation should have the right trade-off between complexity and fidelity.
- $\triangleright$  Capture the dominating dynamics for the given application.



#### <span id="page-80-0"></span>**Publications**

#### Journal papers, Published

- A1 U. J. F. Aarsnes, M. S. Gleditsch, O. M. Aamo, and A. Pavlov, "Modeling and Avoidance of Heave-Induced Resonances in Offshore Drilling," SPE Drill. Complet., vol. 29, no. 04, pp. 454-464, Dec. 2014.
- A2 U. J. F. Aarsnes, F. Di Meglio, R. Graham, and O. M. Aamo, "A methodology for classifying operating regimes in underbalanced drilling operations," SPE J., 21(02), pp. 243433, Apr. 2016.
- A3 U. J. F. Aarsnes and O. M. Aamo, "Linear stability analysis of self-excited vibrations in drilling using an infinite dimensional model," J. Sound Vib., vol. 360, pp. 239259, Jan. 2016.
- A4 U. J. F. Aarsnes, A. Ambrus, F. Di Meglio, A. K. Vajargah, O. M. Aamo, and E. Van Oort, "A Simplified Two-Phase Flow Model Using a Quasi-Equilibrium Momentum Balance," Int. J. Multiph. flow, 83(July), pp. 77-85, Jul. 2016.
- A5 A. Ambrus, U. J. F. Aarsnes, A. Karimi, B. Akbari, E. van Oort and O. M. Aamo, "Real-Time Estimation of Reservoir Influx Rate and Pore Pressure Using a Simplified Transient Two-Phase Flow Model," J. Nat. Gas Sci. Eng., 32, 439-452.

#### Journal papers, In review

- A6 U. J. F. Aarsnes, T. Flåtten, and O. M. Aamo, "Models of gas-liquid two-phase flow in drilling for control and estimation applications," In review.
- A7 U. J. F. Aarsnes, B. Acıkmese, A. Ambrus and O. M. Aamo, "Robust Controller Design for Automated Kick Handling in Managed Pressure Drilling," In review.
- A8 A. Nikoofard, U. J. F. Aarsnes, T. A. Johansen, and G.O. Kaasa, "State and Parameter Estimation of a Drift-Flux Model for Under Balanced Drilling Operations". In review.

## <span id="page-81-0"></span>Publications (cont.)

#### Conference papers

- B1 U. J. F. Aarsnes, O. M. Aamo, and A. Pavlov, "Quantifying Error Introduced by Finite Order Discretization of a Hydraulic Well Model," in Australian Control Conference, 2012, pp. 54–59.
- B2 U. J. F. Aarsnes, O. M. Aamo, E. Hauge, and A. Pavlov, "Limits of Controller Performance in the Heave Disturbance Attenuation Problem," in European Control Conference (ECC), 2013, pp. 1070–1076.
- B3 U. J. F. Aarsnes, F. Di Meglio, S. Evje, and O. M. Aamo, "Control-Oriented Drift-Flux Modeling of Single and Two-Phase Flow for Drilling," in ASME Dynamic Systems and Control Conference, 2014.
- B4 U. J. F. Aarsnes, A. Ambrus, A. Karimi Vajargah, O. M. Aamo, and E. van Oort, "A simplified gas-liquid flow model for kick mitigation and control during drilling operations," in Proceedings of the ASME 2015 Dynamic Systems and Control Conference, 2015.
- B5 F. Di Meglio and U. J. F. Aarsnes, "A distributed parameter systems view of control problems in drilling," in 2nd IFAC Workshop on Automatic Control in Offshore Oil and Gas Production, 2015.
- B6 F. Di Meglio, D. Bresch-Pietri, and U. J. F. Aarsnes, "An Adaptive Observer for Hyperbolic Systems with Application to UnderBalanced Drilling," in IFAC World Congress 2014, South Africa, 2014, pp. 11391–11397.
- B7 A. Nikoofard, U. J. F. Aarsnes, T. A. Johansen, and G.-O. Kaasa, "Estimation of States and Parameters of a Drift-Flux Model with Unscented Kalman Filter," in 2nd IFAC Workshop on Automatic Control in Offshore Oil and Gas Production, 2015.

#### Publications without peer review

- C1 U. J. F. Aarsnes, F. Di Meglio, O. M. Aamo, and G.-O. Kaasa, "Fit-for-Purpose Modeling for Automation of Underbalanced Drilling Operations," in SPE/IADC Managed Pressure Drilling & Underbalanced Operations Conference & Exhibition, 2014.
- C2 U. J. F. Aarsnes, H. Mahdianfar, O. M. Aamo and A. Pavlov. " Rejection of Heave-Induced Pressure Oscillations in Managed Pressure Drilling," presented at the Colloquium on Nonlinear Dynamics and Control of Deep Drilling Systems, Minneapolis, Minnesota, May 2014. (Invited Paper).
- C4 A. Ambrus, U. J. F. Aarsnes, A. Karimi Vajargah, B. Akbari and E. van Oort, "A Simplified Transient Multi-Phase Model for Automated Well Control Applications," in 9th International Petroleum Conf. (IPTC), 2015.

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# <span id="page-83-0"></span>**[Introduction](#page-1-0)**

- [Characterize operating conditions](#page-16-0)
- [Two-phase dynamics and timescales](#page-32-0)
- [Automatic controller design](#page-53-0)



<span id="page-84-0"></span>

 $\triangleright$  Detecting influx from reservoir usually done by

 $q_{res} \approx q_c - q_{bit}$ 

- $\triangleright$  Does not account for changes in pressure and gas expansion.
- $\blacktriangleright$  Improved estimate using measured variables  $p_c, q_c, q_{bit}$  to obtain unmeasured quantity  $q_{res}$
- $\triangleright$  Need simple model which allows for "inverting" the dynamics.

<span id="page-85-0"></span>

 $\triangleright$  Detecting influx from reservoir usually done by

 $q_{res} \approx q_c - q_{bit}$ 

- $\triangleright$  Does not account for changes in pressure and gas expansion.
- $\blacktriangleright$  Improved estimate using measured variables  $p_c, q_c, q_{bit}$  to obtain unmeasured quantity  $q_{res}$
- $\triangleright$  Need simple model which allows for "inverting" the dynamics.

<span id="page-86-0"></span>

 $\triangleright$  Detecting influx from reservoir usually done by

$$
q_{res} \approx q_c - q_{bit}
$$

- $\triangleright$  Does not account for changes in pressure and gas expansion.
- $\blacktriangleright$  Improved estimate using measured variables  $p_c, q_c, q_{bit}$  to obtain unmeasured quantity  $q_{res}$
- $\triangleright$  Need simple model which allows for "inverting" the dynamics.

<span id="page-87-0"></span>

 $\triangleright$  Detecting influx from reservoir usually done by

$$
q_{res} \approx q_c - q_{bit}
$$

- $\triangleright$  Does not account for changes in pressure and gas expansion.
- $\blacktriangleright$  Improved estimate using measured variables  $p_c, q_c, q_{bit}$  to obtain unmeasured quantity  $q_{res}$
- Need simple model which allows for "inverting" the dynamics.

### <span id="page-88-0"></span>Approximated Pressure Dynamics



# Lumped pressure dynamics

$$
\dot{p}_c = \frac{\bar{\beta}}{V}(q_{bit} + q_{res} - q_c + T_{XE})
$$

$$
\frac{\partial \alpha_{\rm g}}{\partial t} + v_{\rm g} \frac{\partial \alpha_{\rm g}}{\partial x} = E_{\rm g}(\alpha_{\rm g})
$$

$$
\alpha_{\rm g}(x = 0) = \frac{q_{\rm res}}{C_0(q_{\rm res} + q_{\rm bit}) + Av_{\infty}}
$$

$$
T_{XE} = A \int_0^L E_{\rm g} \, \mathrm{d}x
$$

### <span id="page-89-0"></span>Approximated Pressure Dynamics



# Lumped pressure dynamics

$$
\dot{p}_c = \frac{\bar{\beta}}{V}(q_{bit} + q_{res} - q_c + T_{XE})
$$

Simplified dynamics of void fraction  $\alpha_{\rm g}$ propagation

$$
\frac{\partial \alpha_{\rm g}}{\partial t} + v_{\rm g} \frac{\partial \alpha_{\rm g}}{\partial x} = E_{\rm g}(\alpha_{\rm g})
$$

$$
\alpha_{\rm g}(x = 0) = \frac{q_{\rm res}}{C_0(q_{\rm res} + q_{\rm bit}) + Av_{\infty}}
$$

$$
T_{XE} = A \int_0^L E_{\rm g} \, \mathrm{d}x
$$

#### <span id="page-90-0"></span>Estimation formulation

 $\triangleright$  Use lumped pressure dynamics

$$
\dot{p}_c = \frac{\beta}{V}(q_{bit} + q_{res} - q_c + T_{XE})
$$

$$
\implies \frac{\beta}{V}q_{res} = \dot{p}_c - \frac{\bar{\beta}}{V}(q_{bit} - q_c + T_{XE})
$$

Apply low-pass filter  $\frac{1}{\tau s+1}$ , estimate  $\hat{\theta} = \frac{1}{\tau s+1}$  $\tau s+1$  $\frac{p}{V}$ q<sub>res</sub>:

$$
\hat{\theta} = \frac{s}{\tau s + 1} [p_c] - \frac{1}{\tau s + 1} \left[ \frac{\hat{\beta}}{V} (q_{bit} - q_c + \hat{\tau}_{XE}) \right]
$$

with values measured and computed

 $\rightarrow \hat{\theta}$  used to detect kick and estimate IPR and  $p_{res}$ :

$$
q_{res} = J \max(p_{res} - p_{bh}).
$$

#### <span id="page-91-0"></span>Estimation formulation

 $\triangleright$  Use lumped pressure dynamics

$$
\dot{p}_c = \frac{\beta}{V}(q_{bit} + q_{res} - q_c + T_{XE})
$$

$$
\implies \frac{\beta}{V}q_{res} = \dot{p}_c - \frac{\bar{\beta}}{V}(q_{bit} - q_c + T_{XE})
$$

 $\blacktriangleright$  Apply low-pass filter  $\frac{1}{\tau s+1}$ , estimate  $\hat{\theta} = \frac{1}{\tau s+1}$  $\tau$ s $+1$  $\bar{\beta}$  $\frac{\rho}{V}$ q<sub>res</sub>:

$$
\hat{\theta} = \frac{s}{\tau s + 1} [p_c] - \frac{1}{\tau s + 1} \left[ \frac{\hat{\beta}}{V} (q_{bit} - q_c + \hat{\tau}_{XE}) \right]
$$

with values measured and computed

 $\blacktriangleright$   $\hat{\theta}$  used to detect kick and estimate IPR and  $p_{res}$ :

$$
q_{res} = J \max(p_{res} - p_{bh}).
$$

#### <span id="page-92-0"></span>Estimation formulation

 $\triangleright$  Use lumped pressure dynamics

$$
\dot{p}_c = \frac{\beta}{V}(q_{bit} + q_{res} - q_c + T_{XE})
$$

$$
\implies \frac{\beta}{V}q_{res} = \dot{p}_c - \frac{\bar{\beta}}{V}(q_{bit} - q_c + T_{XE})
$$

 $\blacktriangleright$  Apply low-pass filter  $\frac{1}{\tau s+1}$ , estimate  $\hat{\theta} = \frac{1}{\tau s+1}$  $\tau$ s $+1$  $\bar{\beta}$  $\frac{\rho}{V}$ q<sub>res</sub>:

$$
\hat{\theta} = \frac{s}{\tau s + 1} [p_c] - \frac{1}{\tau s + 1} \left[ \frac{\hat{\beta}}{V} (q_{bit} - q_c + \hat{\tau}_{XE}) \right]
$$

with values measured and computed

 $\theta$  used to detect kick and estimate IPR and  $p_{res}$ :

$$
q_{res} = J \max(p_{res} - p_{bh}).
$$

#### <span id="page-93-0"></span>OLGA simulated kick

### Performance of reservoir estimation on simulated kick



## <span id="page-94-0"></span>Application to field data

Application to estimation of kick dynamically handled by Microflux.



- Minimum and maximum values discerned from field logs.
- Initial estimation gives reasonable results.
- Estimation error deviates over time due to lack of feedback.

### <span id="page-95-0"></span>Derivation of reduced DFM

 $\blacktriangleright$  Liquid mass conservation

$$
\frac{\partial [\alpha_L \rho_L]}{\partial t} + \frac{\partial [\alpha_L \rho_L v_L]}{\partial x} = 0, \quad \rho_L \approx \text{const.}
$$

$$
\implies \frac{\partial \alpha_L}{\partial t} + \frac{\partial \alpha_L}{\partial x} v_G + \alpha_L \frac{\partial v_G}{\partial x} = 0
$$

 $\blacktriangleright$  Gives conservation of void fraction

$$
\implies \frac{\partial \alpha_G}{\partial t} + v_G \frac{\partial \alpha_G}{\partial x} = E_G
$$

where  $E_G \equiv \alpha_L \frac{\partial v_G}{\partial x}$  is the local gas expansion.  $\blacktriangleright$  Similarly we obtain:

$$
\frac{\partial v_G}{\partial x} = \frac{E_G}{\alpha_G}
$$

### <span id="page-96-0"></span>Pressure dynamics

 $\blacktriangleright$  1-st order pressure dynamics

$$
\frac{\partial p_c}{\partial t} = \frac{\beta_L}{V} (q_L + q_G + T_{E_G} - q_C)
$$

 $\triangleright$  Where the total gas expansion is given as

$$
T_{E_G} = A \int_0^L E_G(x) dx
$$
 (8)

 $\triangleright$  And the distributed pressure from the steady momentum equation

$$
P(x) = p_c + \int_L^x G(x) + F(x) \mathrm{d}x
$$

#### <span id="page-97-0"></span>Effective bulk modulus

 $\triangleright$  Returning to the local gas expansion, use the approximation  $\frac{\partial P}{\partial t} \approx \frac{\partial p_c}{\partial t}$  $\frac{\partial p_c}{\partial t}$  :

$$
\frac{T_{E_G}}{A} = \int_0^L -\frac{\alpha_G \alpha_L}{P} \left( \frac{\partial P}{\partial t} + v_G \frac{\partial P}{\partial x} \right) dx
$$
  
= 
$$
-\frac{\partial p_G}{\partial t} \int_0^L \frac{\alpha_G \alpha_L}{P} dx + \int_0^L \frac{\alpha_G \alpha_L}{P} \left( G(x) + F(x) \right) dx
$$

 $\blacktriangleright$  Thus the pressure dynamics rewrite

$$
\frac{\partial p_c}{\partial t} = \frac{\beta_L}{V} \left( q_L + q_G + T_{E_G} - q_C \right)
$$
  
= 
$$
\frac{\beta_L}{1 + \beta_L \frac{A}{V} \int_0^L \frac{\alpha_G \alpha_L}{P} dx} \left( q_L + q_G + T_{XE} - q_C \right)
$$

#### <span id="page-98-0"></span>Effective bulk modulus

 $\triangleright$  Returning to the local gas expansion, use the approximation  $\frac{\partial P}{\partial t} \approx \frac{\partial p_c}{\partial t}$  $\frac{\partial p_c}{\partial t}$  :

$$
\frac{T_{E_G}}{A} = \int_0^L -\frac{\alpha_G \alpha_L}{P} \left( \frac{\partial P}{\partial t} + v_G \frac{\partial P}{\partial x} \right) dx
$$
  
= 
$$
-\frac{\partial p_G}{\partial t} \int_0^L \frac{\alpha_G \alpha_L}{P} dx + \int_0^L \frac{\alpha_G \alpha_L}{P} \left( G(x) + F(x) \right) dx
$$

 $\blacktriangleright$  Thus the pressure dynamics rewrite

$$
\frac{\partial p_c}{\partial t} = \frac{\beta_L}{V} \left( q_L + q_G + T_{E_G} - q_C \right)
$$
  
= 
$$
\frac{\beta_L}{1 + \beta_L \frac{A}{V} \int_0^L \frac{\alpha_G \alpha_L}{P} dx} \left( q_L + q_G + T_{XE} - q_C \right)
$$